# 10. RESOURCE REQUIREMENTS

#### 10.1 Physical Resources

#### 10.1.1 Space requirement

Norms and standards laid down by All India council for Technical Education (AICTE) may be followed to work out space requirement in respect of class rooms, tutorial rooms, drawing halls, laboratories, space required for faculty, student amenities and residential area for staff and students.

### 10.1.2 Equipment requirement

For three year diploma programme in Chemical Engineering (Pulp and Paper) for student intake of 30, following laboratories and workshops are required corresponding to the curriculum structure suggested by the expert group:

- i) Physics Laboratory
- ii) Chemistry Laboratory
- iii) Mechanical Engineering Laboratory
- iv) Unit Operation and Fluid Mechanics Laboratory
- v) Electrical, Electronics Laboratory
- vi) Heat and Mass Transfer Laboratory
- vii) Pulp Laboratory
- viii) Stock Preparation Laboratory
- ix) Chemical Recovery Laboratory
- x) Paper Testing Laboratory
- xi) Environment Engineering Laboratory
- xii) Instrumentation and Process Control
- xiii) Basic Workshops; Forging; Fitting and Assembly; Carpentry; Welding; Electrical Shop; Molding; Turning, Milling; Advanced Fitting; Grinding Advanced Machine Shop

### xiv) Computer Laboratory

The equipment required for laboratories/workshops for (i), (ii), (iii), (v), (xiii) and (xiv) will be as per the standard list approved by All India Council for Technical Education (AICTE). Equipment/Machinery requirement for laboratories/workshops needed for chemical engineering (pulp and paper) course is given in the following pages.

Sr.	Particulars	Unit
No.	PAPER TESTING LABORATORY	
1.	Electronics Balance	02
2.	Oven	02
3.	Quadrant Scale Apparatus	01
4.	Template for Quadrant Scale Apparatus	02
5.	Stop Watch	02
6.	Cobb Testing Apparatus	02
7.	Paper Thickness Tester Dead Weight Type (as per TAPPI standard)	01
8.	pH Meter	01
9.	Muffle Furnace	01
10.	Paper Cutter/Template	01
11.	Paper Tensile Tester as per TAPPI standard), Automatically operated	01
12.	Paper Strip Cutter for Tensile Testing	01
13.	Mullen Paper Bursting Strength Tester	02
14.	Paper folding Endurance Tester for Paper	01
15.	Elemendrof Tear Tester for Paper	01
16.	Template/Cutter for Tear Tester	01
17.	Paper Stiffness Tester	01
18.	Infrared and Ultra-violet Lamp	01
19.	Gurley Paper Porosity Tester	02
20.	Bendsten Smoothness Tester	01
21.	Oil Absorption Tester for Paper	01
22.	Photovolt Brightness Tester along with Opacity and Gloss	01
23.	Colour Touch Method Instrument for Measuring Opacity,	01
	Fluorscence, CIE Brightness	
24.	Board/corrugated box crush tester	01
25.	Ink printability tester	01
26.	Air knife coater	01
27.	Paper sheet calendaring equipment	01

28.	Temperature and humidity control system for paper testing	01
29.	laboratory as per TAPPI standard Fluff Tester	01
30.	Quick moisture determination apparatus (electronic type)	01
30.		01
	PAPER STOCK PREPARATION LABORATORY	
31.	Disintegrator for Pulp	01
32.	Valley Beater	01
33.	British Sheet Former	02
34.	Fiber Classifier	01
35.	Double Disc Refiner	01
36.	Degree Shopper Reigler Tester	02
37.	Candian Standard Freeness tester	02
38.	Hydrapuplper	01
39.	Drying Rings for BSF Paper Sheet Drying	100
40.	Forced Air Drying Chamber for BSF Sheet Drying	01
	HEAT AND MASS TRANSFER LABORATORY	
41.	Double Pipe Heat Exchanger	01
42.	Shell and Tube Heat Exchanger	01
43.	Coiled Evaporator	01
44.	Single Effect Evaporator	01
45.	Boiler House	01
46.	Condenser	01
47.	Open Pan Evaporator	01
48.	Batch Distillation Apparatus	01
49.	Oven	01
50.	Extractor	01
51.	Packed Column	01
52.	Dryer (Tray)	01
53.	Spray Dryer	01
54.	Stem Distillation Apparatus	01
	PULP LABORATORY	V-
55.	Forced Air Circulator Large Size with temperature controller	02
56.	Liquid/Gas Sp. Gravity Meter at Constant Temperature (4°C)	01
57.	Electric Operated Mauffle Furnace Large Size Temperature Range upto 1200°C	02
58.	Laboratory Digester for Wood chips, Pulping along with ¾ Autoclave (Rotary Design)	01
59.	Constant Temperature Water Bath along with Agitator and Temperature Controller	01
60.	Brook Field Viscometer DV-III Model	01
61.	Plate Form Type Electronic Balance (5 Kg Capacity)	01
01.	Time I offit Type Dieenome Datanee (5 115 Capacity)	01

62.	Pulp Defibrator and Screener (Electric Operated)	01
63.	Microscope with 400, 600, 800, 1000 Magnification Power with	01
	Photo Camera Attachments	
64.	Fuming Chamber for Bleaching of Pulp with Chlorine Dioxide/	01
	Chlorine	
65.	Deep Freezer for Storage of Cooked Pulp	01
66.	Water Distillation Plant	01
67.	Vacuum Pump for Pulp Filtration and Washing of Unblead and Bleached Pulps	01
	CHEMICAL RECOVERY LABORATORY	
68.	Electronic Balance for weighing upto 1/10 milligrams (capacity upto 300 gm)	02
69.	Sp. Gravity Meter at Constant Temperature (i.e. at 4°C) along with cooling device	01
70.	Automatic Black Liquor Burning Furnace Sample Capacity (5ml) Temperature 1200 °C	01
71.	Orsat Apparatus	01
72.	ASTM Distillation Apparatus for Black Liquor	01
73.		
72	TWY W 1 0	
	UV-Visible Spectrophotometer	01
74.	UV-Visible Spectrophotometer Stack Gas Monitoring Kit	01
74. 75.	Oven with Temperature Controller and Forced Air Circulation Type	
	Stack Gas Monitoring Kit Oven with Temperature Controller and Forced Air Circulation	01
75.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type	01 01
75. 76.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator	01 01 01
75. 76. 77.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit	01 01 01 01
75. 76. 77. 78.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit Gas Composition Analyser	01 01 01 01 01
75. 76. 77. 78. 79.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph	01 01 01 01 01 01
75. 76. 77. 78. 79.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity	01 01 01 01 01 01
75. 76. 77. 78. 79. 80. 81.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity 200 gms)  Bomb Calorimeter  UNIT OPERATION AND FLUID MECHANICS LABORATO	01 01 01 01 01 01 01 01
75. 76. 77. 78. 79. 80. 81. 82.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity 200 gms)  Bomb Calorimeter  UNIT OPERATION AND FLUID MECHANICS LABORATO  Centrifuge	01 01 01 01 01 01 01 01 01
75. 76. 77. 78. 79. 80. 81.  82.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity 200 gms)  Bomb Calorimeter  UNIT OPERATION AND FLUID MECHANICS LABORATO  Centrifuge  Ball Mill	01 01 01 01 01 01 01 01 01
75. 76. 77. 78. 79. 80. 81. 82.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity 200 gms)  Bomb Calorimeter  UNIT OPERATION AND FLUID MECHANICS LABORATO  Centrifuge	01 01 01 01 01 01 01 01 01
75. 76. 77. 78. 79. 80. 81. 82.  83. 84. 85. 86.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity 200 gms)  Bomb Calorimeter  UNIT OPERATION AND FLUID MECHANICS LABORATO  Centrifuge  Ball Mill	01 01 01 01 01 01 01 01 01
75. 76. 77. 78. 79. 80. 81.  82.  83. 84. 85. 86. 87.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity 200 gms)  Bomb Calorimeter  UNIT OPERATION AND FLUID MECHANICS LABORATO  Centrifuge  Ball Mill  Mixer  Roller mill  Compressor, Wet Gas Meter, Blower	01 01 01 01 01 01 01 01 01 01 01 01
75.  76. 77. 78. 79. 80. 81.  82.  83. 84. 85. 86.	Stack Gas Monitoring Kit  Oven with Temperature Controller and Forced Air Circulation Type  B.O.D. Incubator  Water Aanlysis Kit  Gas Composition Analyser  Gas Chromotograph  High Volume Sampler  Electrical Balance for weighing upto 1/10 of milligram (capacity 200 gms)  Bomb Calorimeter  UNIT OPERATION AND FLUID MECHANICS LABORATO  Centrifuge  Ball Mill  Mixer  Roller mill	01 01 01 01 01 01 01 01 01 01 01 01 01

	Plate and frame filter press	01
90.	Sieve shaker	01
92.	Vacuum pumps	01
93.	Packed column (Randomly packed with Raschig Rings)	01
94.	Agitating equipment	01
95.	Particle setting in fluids (Drag coefficient)	01
96.	Sedimentation apparatus (Measuring Cylinder, 1 lt)	01
97.	Determination of Friction loss through pipe	01
98.	Weirs, v-notch	01
99.	Centrifugal pumps, reciprocating pump, gear pump	01
100.	Redwood Viscometer	01
101.	Rotameter, Venturimeter, Orificemeter, pitot tube	01
102.	Globe valve, check valves	01
103.	Gatevalve	01
104.	Reynolds measuring apparatus	01
105.	Rotary Disck Filter, Vacuum Rotary Drum Filter	01
106.	On-off controller	01
107.	Piezo meter	01
108.	LVDT apparatus	01
109.	Light deflection distance meter	01
110.	Strain gauge	0.1
	~	01
111.	Displacement meter	01
112.	Pyrometer	01 01
112. 113.	Pyrometer Optical Pyrometer	01 01 01
112. 113. 114.	Pyrometer Optical Pyrometer Thermopiles	01 01 01 01
112. 113. 114. 115.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer	01 01 01 01 01
112. 113. 114. 115. 116.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer	01 01 01 01 01 01
112. 113. 114. 115. 116. 117.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer	01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer	01 01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118. 119.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer Pitot tube	01 01 01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118. 119. 120.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer Pitot tube Orifice meter	01 01 01 01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118. 119. 120. 121.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer Pitot tube Orifice meter Pneumatic gauge	01 01 01 01 01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118. 119. 120. 121. 122.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer Pitot tube Orifice meter Pneumatic gauge Hydraulic gauges	01 01 01 01 01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118. 119. 120. 121. 122. 123.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer Pitot tube Orifice meter Pneumatic gauge Hydraulic gauges Proportional controller	01 01 01 01 01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118. 119. 120. 121. 122.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer Pitot tube Orifice meter Pneumatic gauge Hydraulic gauges Proportional controller Micro processor based distillation column controller, heat exchanger, evaporator	01 01 01 01 01 01 01 01 01 01
112. 113. 114. 115. 116. 117. 118. 119. 120. 121. 122. 123.	Pyrometer Optical Pyrometer Thermopiles Resistance thermometer Gas filled thermometer Vapour filled thermometer Bimetallic thermometer Pitot tube Orifice meter Pneumatic gauge Hydraulic gauges Proportional controller Micro processor based distillation column controller, heat	01 01 01 01 01 01 01 01 01 01 01

# 10.1.3 Furniture requirement

Norms and standards laid down by AICTE may be followed for working out furniture requirement for this course.

#### 10.2 Human Resources

Weekly work schedule, annual work schedule, student teacher ratio for various group and class-size, staffing pattern, workload norms, qualifications, experience and job description of teaching staff, workshop staff and other administrative and supporting staff may be worked out as per norms and standards laid down by the AICTE.